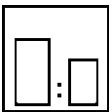


**SOLL ULTRA**  
Lightweight Universal Putty**PRODUCT DESCRIPTION**

Self-levelling 2K polyester lightweight body filler of low viscosity to even dents and irregularities in car repairs. SOLL ULTRA Lightweight putty is characterized by its very smooth surface without pores which allows skipping the application of fine putty. SOLL ULTRA can be sanded already with high abrasion after a short drying time. Adhesion to iron, steel, aluminium, galvanised substrates, GRP and wood. No sagging of the filler.

**COLOR**

Green

**MIXING RATIO****BY WEIGHT****PRODUCT**  
Putty  
Hardener P**PARTS**  
100  
2**POT LIFE**

3 – 4 min with Hardener P at 20 °C

**DRYING TIME****OBJECT TEMPERATURE**20 °C  
60 °C  
IR (distance approx. 80 cm and max. 80 °C)**SANDABLE**15 – 20 min  
5 – 10 min  
4 – 5 min**STORAGE**

Shelf life: 12 month

**VOC REGULATION**

EU limit value for this product (category B/b): 250 g/l. This product contains max. 25 g/l of VOC.

**PROCESSING CONDITIONS**

From +10° C and up to 80 % relative air humidity. Ensure an adequate air ventilation. Polyester-based body filler does not cure anymore at a temperature of below + 10°C.

**PROCESSING INSTRUCTIONS**

The substrate must be clean, dry and free from grease. Sand surfaces slightly. Remove not cured old paintwork and priming coats. Do not apply on thermoplastic or acid products (Reaktionsprimer). Mix well the putty material with the hardener. Do not use more than 3% of Hardener P! Under- or overdosage of hardener may cause spotting in the finishing paint layer. Clean and degrease the whole surface to be painted with SOLL Silicon Remover before every operation. De-rust defective spots to bare metal and dry sand with sanding paper P80/150. After drying, use sanding paper P150/240 for dry sanding. Sand the entire surface with dry sand paper P240/360 to a matt finish before applying filler. In case of filling work on non-ferrous metals (e.g. aluminium, zinc surfaces) it is possible to apply a priming coat with SOLL EP Epoxy Primer to ensure an optimal adhesion before applying the putty. Do not overcoat without having isolated the surface with 1K or 2K filler. In order to improve the corrosion protection, e.g. when restoring vintage cars, prime with SOLL EP Epoxy Primer. Body filler can only be dry sanded.

**NOTICE**

Do not handle until the Material Safety Data Sheets have been read and understood. Regulations require that all employees be trained on Material Safety Data Sheets for all chemicals with which they come in contact.